



Product Description	1
Composition	Improved low viscosity fluoroelastomer copolymer incorporated with curatives
Features	Good flowability and excellent extrudability
Typical Use	Profiles or tubes
Process	Extrusion molding
Cure system	Bisphenol AF

Properties	Typical Values	
Fluorine Content, %	66	
Specific Gravity	1.81	
Color	White	
Solubility	LMW Ketones and esters	
Mooney Viscosity ML 1+10@121°C	25	

Test Standard Recipe Of SFC25EP					
Test Compound					
Polymer			100		
MT Black (N990)		phr	30		
MgO		Phr	3		
Ca(OH) ₂		phr	6		
Curing Condition	Press	10min at 170°C			
Curing Condition	Oven	24h at 230°C			

Typical Rheological Properties					
Monsanto Moving Die Rheometer (MDR2000®)					
100cpm, 0.5°Arc, 6 minutes, 177°C					
ML, Minimum Torque	dNm	1.40			
ts ₂ , Time to 2 inch-lb rise from minimum	sec	90			
t_{90} , Time to 90% cure	sec	215			
MH, Maximum Torque	dNm	16.80			
Typcial Physical Properties					
Press Cure 10 minutes @ 170°C					
Post Cure 24 hours @ 230°C					
Tensile Strength (ASTM D412)	Мра	12.1			
Elongation at break (ASTM D412)	%	210			
Hardness (ASTM D2240)	Shore A	78			
Compression Set, [ASTM D395 Method B (Disc)]					
Aged 70 hours @ 200°C	%	18			

Superfluoron Quality Management CCC(China Compulsory Certification) ISO/TS16949 14001 Environmental Management System Bar Code Traceable System

Technical information ,test data and related suggestions which we offered are based on Superfluoron reliable information and test results,to help personnel who has relevant knowledge , technical skills and test conditions to analysis , process and use raw gum and processing additives. We make no warranties, express and assume any liability in connection with any use of this information.

Related announcement
Due to use condition is out of the
control of Superfluoron and the
difference is extremely, Users should
evaluate and determine whether
Superfluoron is suitable for user's
intended specific Typical Use before
use.

Related safety instructions can refer to Chemical safety instruction (MSDS) which Superfluoron offered.

More information, welcome to visit our website www.superfluoron.com

Address: Building No.16, 3399 Kangxin highway, Shanghai, 201321, China

Tel: +86-21-38214561
Fax: +86-21-38214758
Email: marketing@superfluoron.com
Website: www.superfluoron.com