

Fluoroelastomer SFC331P

Product Description

Composition	Low to medium viscosity fluoroelastomer copolymer incorporated curative
Features	Good tear resistance and excellent processing
Typical Use	Complex geometreis
Process	Compression mold ,transfer molding,injection molding,extrusion,calendering
Cure system	Bisphenol AF

Superfluoron Quality Management
CCC(China Compulsory Certification)
ISO/TS16949
14001 Environmental Management
System
Bar Code Traceable System

Technical information ,test data and related suggestions which we offered are based on Superfluoron reliable information and test results,to help personnel who has relevant knowledge , technical skills and test conditions to analysis , process and use raw gum and processing additives.We make no warranties, express and assume any liability in connection with any use of this information.

Properties

Typical Values

Fluorine Content, %	66
Specific Gravity	1.81
Color	White
Solubility	LMW Ketones and esters
Mooney Viscosity ML 1+10@121°C	30

Related announcement
Due to use condition is out of the control of Superfluoron and the difference is extremely,Users should evaluate and determine whether Superfluoron is suitable for user's intended specific Typical Use before use.

Related safety instructions can refer to Chemical safety instruction (MSDS) which Superfluoron offered.

More information, welcome to visit our website
www.superfluoron.com

Test Standard Recipe Of SFC331P

Test Compound		
Polymer		100
MT Black (N990)	phr	30
MgO	Phr	3
Ca(OH) ₂	phr	6
Curing Condition	Press	10min at 170°C
	Oven	24h at 230°C

Typical Rheological Properties

Monsanto Moving Die Rheometer (MDR2000®)

100cpm, 0.5°Arc, 6 minutes, 177°C

ML, Minimum Torque	dNm	1.71
ts ₂ , Time to 2 inch-lb rise from minimum	sec	64
t ₉₀ , Time to 90% cure	sec	156
MH, Maximum Torque	dNm	14.10

Typcial Physical Properties

Press Cure 10 minutes @ 170°C

Post Cure 24 hours @ 230°C

Tensile Strength (ASTM D412)	Mpa	13.5
Elongation at break (ASTM D412)	%	260
Hardness (ASTM D2240)	Shore A	75

Compression Set, [ASTM D395 Method B (Disc)]

Aged 70 hours @ 200°C	%	23
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