

## Fluoroelastomer SFC60C

Product Description	n
Composition	Medium viscosity fluoroelastomer copolymer incorporated curative
Features	Good processing, excellent rheology and low compression set
Typical Use	O-ring , gaskets
Process	Compression molding.
Cure system	Bisphenol AF

Properties	Typical Values	
Fluorine Content, %	66	
Specific Gravity	1.81	
Color	White	
Solubility	LMW Ketones and esters	
Mooney Viscosity ML 1+10@121°C	42	

## Test Standard Recipe Of SFC60C

Test Compound			
Polymer			100
MT Black (N990)		phr	30
MgO		Phr	3
Ca(OH) <sub>2</sub>		phr	6
Curries Condition	Press	10min at 170°C	
Curing Condition	Oven	24h at 230°C	

## **Typical Rheological Properties**

Monsanto Moving Die Rheometer (MDR2000®)

100cpm, 0.5°Arc, 6 minutes, 177°C					
ML, Minimum Torque	dNm	2.31			
$ts_2$ , Time to 2 inch-lb rise from minimum	sec	90			
$t_{90}$ , Time to 90% cure	sec	170			
MH, Maximum Torque	dNm	22.30			
Typcial Physical Properties					
Press Cure 10 minutes @ 170°C					
Post Cure 24 hours @ 230°C					
Tensile Strength (ASTM D412)	Мра	14.0			
Elongation at break (ASTM D412)	%	200			
Hardness (ASTM D2240)	Shore A	77			
Compression Set, [ASTM D395 Method B (Disc)]					
Aged 70 hours @ 200°C	%	18			

Superfluoron Quality Management CCC(China Compulsory Certification) ISO/TS16949 14001 Environmental Management System Bar Code Traceable System

Technical information ,test data and related suggestions which we offered are based on Superfluoron reliable information and test results,to help personnel who has relevant knowledge , technical skills and test conditions to analysis , process and use raw gum and processing additives.We make no warranties, express and assume any liability in connection with any use of this information.

## Related announcement

Due to use condition is out of the control of Superfluoron and the difference is extremely, Users should evaluate and determine whether Superfluoron is suitable for user's intended specific Typical Use before use.

Related safety instructions can refer to Chemical safety instruction (MSDS) which Superfluoron offered.

More information, welcome to visit our website www.superfluoron.com