



Product Description			
Composition	Improved fluoroelastomer terpolymer incorporated with curatives		
Features	Good flowability and superior fluid resistance than copolymers		
Typical Use	O-rings and gaskets		
Process	Injection, extrusion, transfer molding		
Cure system	Bisphenol AF		

Properties	Typical Values
Fluorine Content, %	68
Specific Gravity	1.86
Color	White
Solubility	LMW Ketones and esters
Mooney Viscosity ML 1+10@121°C	26

Test Standrad Recipe of SFC30IP					
Test Compound					
Polymer			100		
MT Black (N990)		phr	30		
MgO		Phr	3		
Ca(OH) ₂		phr	6		
Curing Condition	Press	10min at 170°C			
Curing Condition	Oven	24h at 230°C			

Typical Rheological Properties						
Monsanto Moving Die Rheometer (MDR2000®)						
100cpm, 0.5°Arc, 6 minutes, 177°C						
ML, Minimum Torque	dNm	0.20				
ts ₂ , Time to 2 inch-lb rise from minimum	sec	55				
t_{90} , Time to 90% cure	sec	156				
MH, Maximum Torque	dNm	2.27				
Typcial Physical Properties						
Press Cure 10 minutes @ 170°C						
Post Cure 24 hours @ 230°C						
Tensile Strength (ASTM D412)	Мра	12				
Elongation at break (ASTM D412)	%	230				
Hardness (ASTM D2240)	Shore A	79				
Compression Set, [ASTM D395 Method B (Disc)]						
Aged 70 hours @ 200°C	%	26				

Superfluoron Quality Management CCC(China Compulsory Certification) ISO/TS16949 14001 Environmental Management System Bar Code Traceable System

Technical information ,test data and related suggestions which we offered are based on Superfluoron reliable information and test results,to help personnel who has relevant knowledge , technical skills and test conditions to analysis , process and use raw gum and processing additives. We make no warranties, express and assume any liability in connection with any use of this information.

Related announcement
Due to use condition is out of the
control of Superfluoron and the
difference is extremely, Users should
evaluate and determine whether
Superfluoron is suitable for user's
intended specific Typical Use before
use.

Related safety instructions can refer to Chemical safety instruction (MSDS) which Superfluoron offered.

More information, welcome to visit our website www.superfluoron.com

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