



| <b>Product Descriptio</b> | n   |
|---------------------------|---|
| Composition               | Improved fluoroelastomer terpolymer incorporated with curatives           |
| Features                  | Good processing properties and superior fluid resistance than copolymers. |
| Typical Use               | O-rings and gaskets.  |
| Process                   | Compression molding   |
| Cure system               | Bisphenol AF  |

| Properties                     | Typical Values         |  |
|--------------------------------|------------------------|--|
| Fluorine Content, %            | 68                     |  |
| Specific Gravity               | 1.86                   |  |
| Color                          | White                  |  |
| Solubility                     | LMW Ketones and esters |  |
| Mooney Viscosity ML 1+10@121°C | 40                     |  |

| Test Standard Recipe Of SFT40CP |       |                |     |  |  |
|---------------------------------|-------|----------------|-----|--|--|
| Test Compound                   |       |                |     |  |  |
| Polymer                         |       |                | 100 |  |  |
| MT Black (N990)                 |       | phr            | 30  |  |  |
| MgO                             |       | Phr            | 3   |  |  |
| Ca(OH) <sub>2</sub>             |       | phr            | 6   |  |  |
| Curing Condition                | Press | 10min at 170°C |     |  |  |
| Curing Condition                | Oven  | 24h at 230°C   |     |  |  |

| Typical Rheological Properties               |         |       |  |  |  |
|--|---------|-------|--|--|--|
| Monsanto Moving Die Rheometer (MDR2000®)     |         |       |  |  |  |
| 100cpm, 0.5°Arc, 6 minutes, 177°C            |         |       |  |  |  |
| ML, Minimum Torque                           | dNm     | 2.10  |  |  |  |
| $ts_2$ , Time to 2 inch-lb rise from minimum | sec     | 80    |  |  |  |
| $t_{90}$ , Time to 90% cure                  | sec     | 160   |  |  |  |
| MH, Maximum Torque                           | dNm     | 23.50 |  |  |  |
| Typcial Physical Properties                  |         |       |  |  |  |
| Press Cure 10 minutes @ 170°C                |         |       |  |  |  |
| Post Cure 24 hours @ 230°C                   |         |       |  |  |  |
| Tensile Strength (ASTM D412)                 | Мра     | 13    |  |  |  |
| Elongation at break (ASTM D412)              | %       | 230   |  |  |  |
| Hardness (ASTM D2240)                        | Shore A | 79    |  |  |  |
| Compression Set, [ASTM D395 Method B (Disc)] |         |       |  |  |  |
| Aged 70 hours @ 200°C                        | %       | 24    |  |  |  |

Superfluoron Quality Management CCC(China Compulsory Certification) ISO/TS16949 14001 Environmental Management System Bar Code Traceable System

Technical information ,test data and related suggestions which we offered are based on Superfluoron reliable information and test results,to help personnel who has relevant knowledge , technical skills and test conditions to analysis , process and use raw gum and processing additives. We make no warranties, express and assume any liability in connection with any use of this information.

Related announcement
Due to use condition is out of the
control of Superfluoron and the
difference is extremely, Users should
evaluate and determine whether
Superfluoron is suitable for user's
intended specific Typical Use before
use.

Related safety instructions can refer to Chemical safety instruction (MSDS) which Superfluoron offered.

More information, welcome to visit our website www.superfluoron.com

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